

# C.H.I. Commercial Garage Door Ribbed Steel Models 3220, 3221 & 3222



**Model 3220** -- Uninsulated

## ***Construction***

- Roll-formed 20-gauge steel sections are 2" thick, hot-dipped galvanized with a baked-on polyester finish.
- Stiles are box-shaped and galvanized and face-riveted versus glued.
- Section joints are tongue-and-groove.
- Tracks (2" or 3") available in bracket mount, angle mount, clip angle mount, 12" radius, 15" radius, high lift, vertical lift, roof pitch or dual track low headroom.
- Torsion springs are helically wound with stress relieved, oil-tempered wire.
- Springs are individually calibrated for each door.
- Counter-balance torsion shafts are galvanized for rust resistance.
- Bottom "U" type astragal is a standard feature.

**Model 3221** -- Insulated with Vinyl Back

All of the above plus:

- 1 1/2" thick polystyrene insulation with a high-impact vinyl back cover.
- Insulating R-value of 8.00

**Model 3222** -- Insulated with Steel Back

All of the above except:

- 1 1/2" thick polystyrene insulation with a 27-gauge steel back.
- Insulating R-value of 8.00

**Colors**

